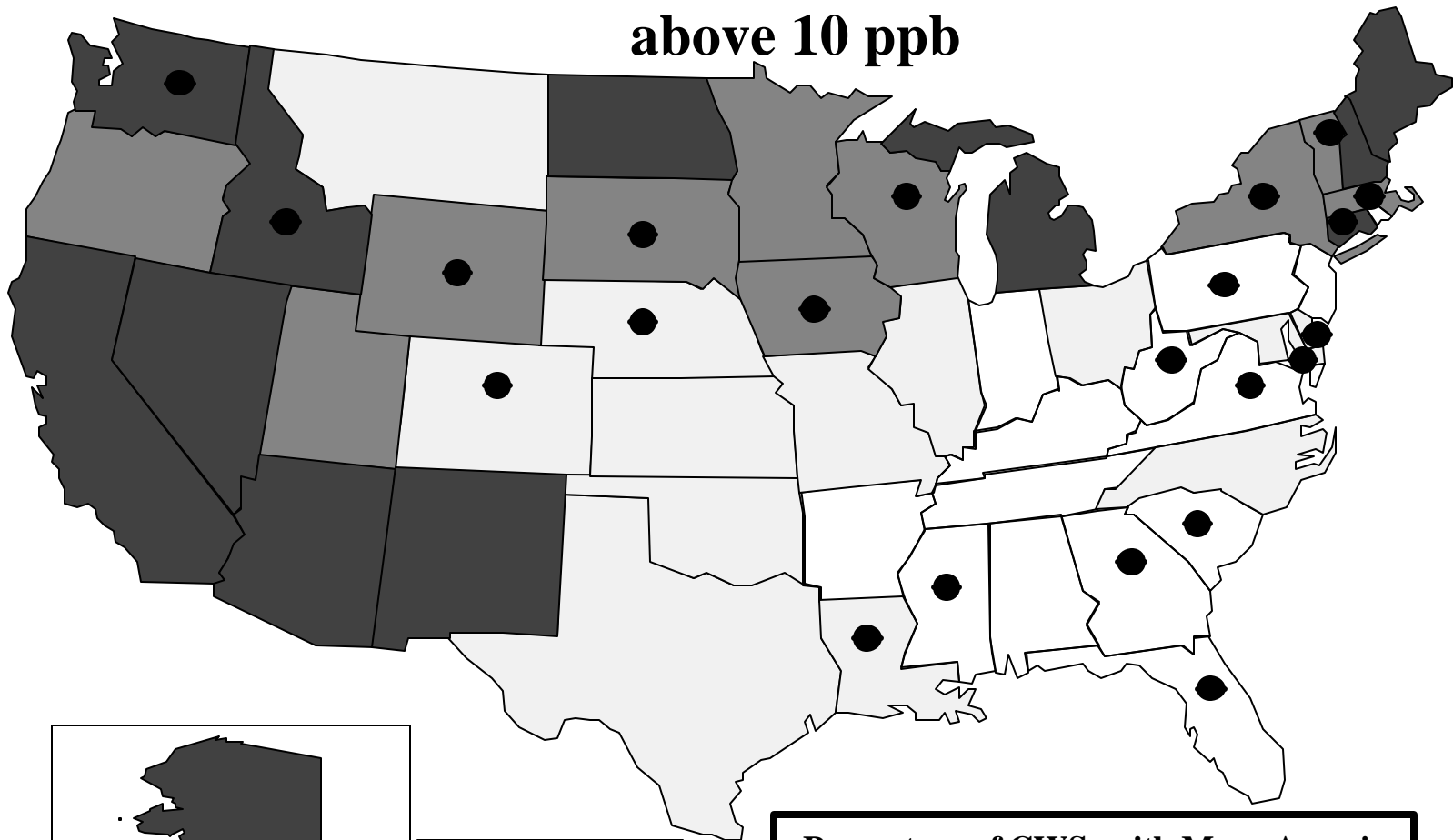


Arsenic Rule

Implementation

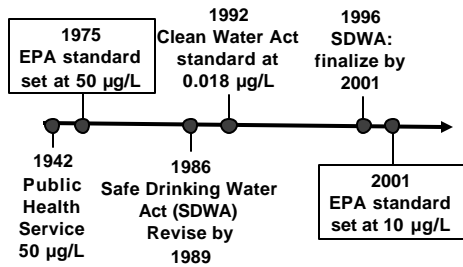
Percentage of CWSs with Mean Arsenic above 10 ppb



Percentage of CWSs with Mean Arsenic above 10 ppb

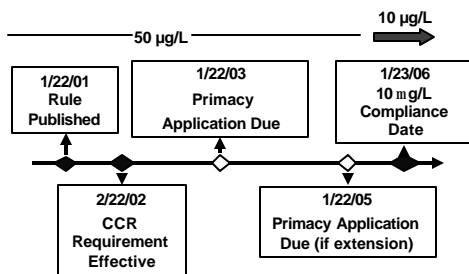
- 0.0 to 0.6%
- 0.7 to 3.5%
- 3.6 to 6.0%
- 6.1+ %
- States without compliance data

Arsenic Regulatory History



3

Implementation Milestones



4

Arsenic: Summary of New Rule

- MCL lowered to 10 µg/L
- Applies to CWSs AND NTNCWSs
- Enforceable January 23, 2006

5

Arsenic: Summary of New Rule

- Arsenic added to Standardized Monitoring Framework
 - No changes to current monitoring practices
- New requirements for Consumer Confidence Reports (CCR)

6

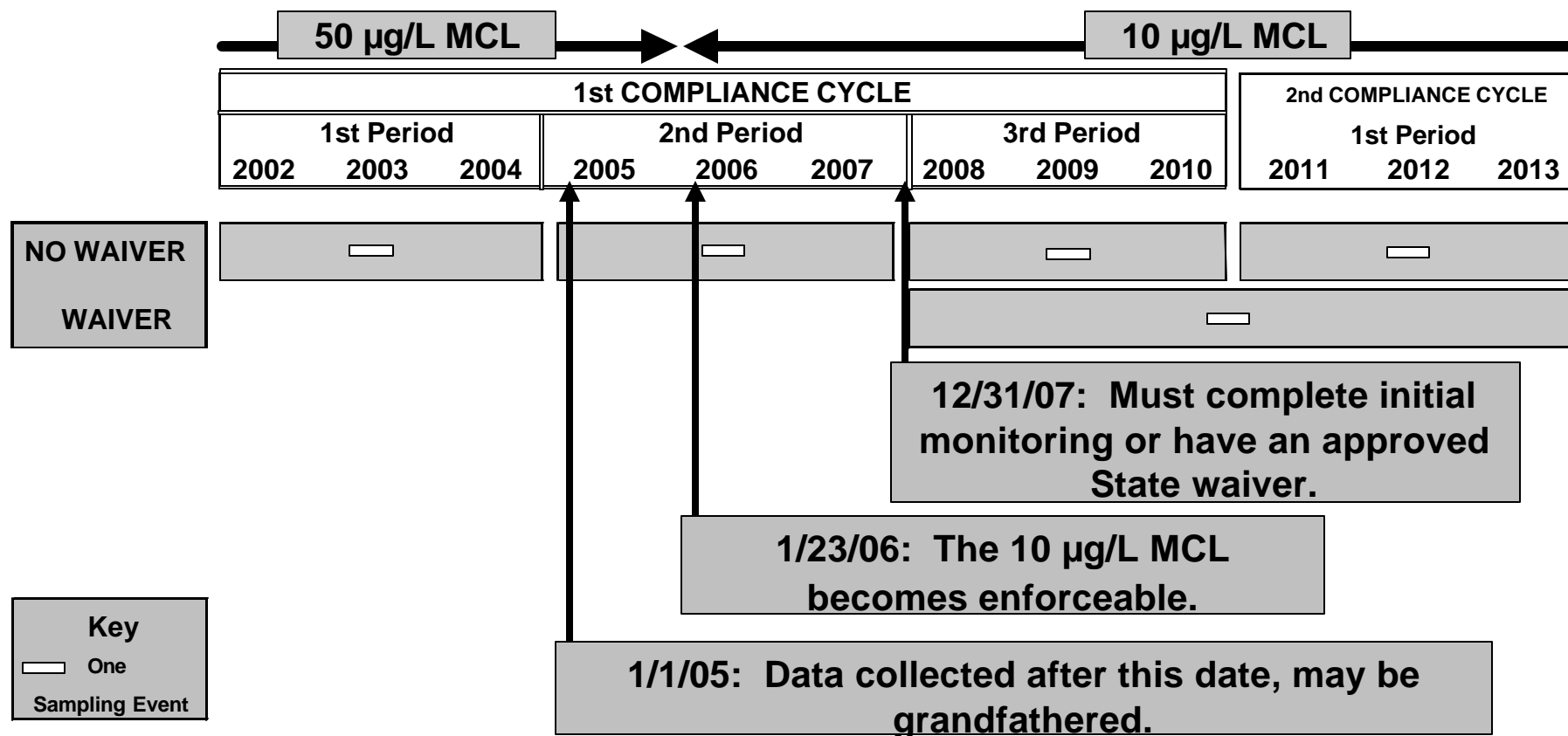
Arsenic Monitoring

- Placed in Standardized Monitoring Framework
- Systems may continue current monitoring schemes
 - Grandfathered data
 - Extension of monitoring deadline
- Waivers can be granted

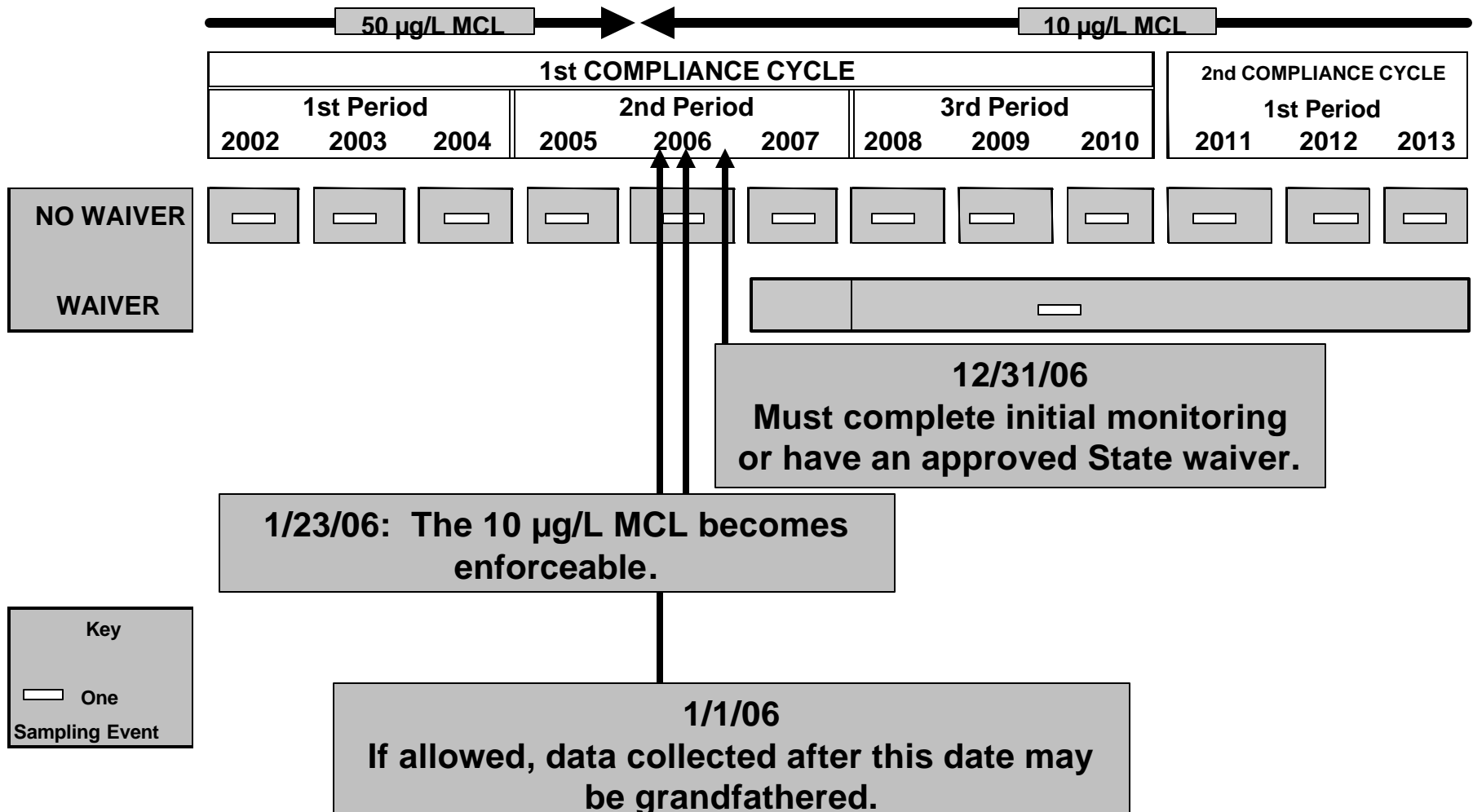
7

This slide left intentionally blank

Standardized Monitoring Framework: Ground Water Systems



Standardized Monitoring Framework: Surface Water Systems



Consumer Confidence Report Requirements

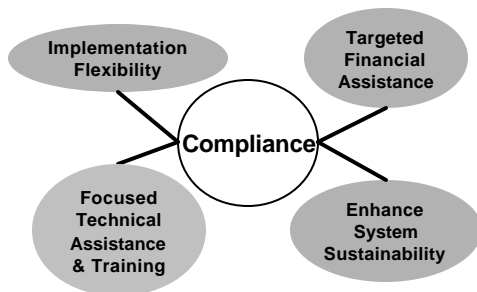
Due Date	Arsenic Detect Level	Informational Statement	Health Effects Statement	Violation Identified
7/1/02 & beyond	> 5 ppb but ≤ 10 ppb	0		
7/1/02 thru 7/1/06	>10 ppb but ≤ 50 ppb		0	
7/1/07 & beyond	> 10 ppb		0	0

IOC, VOC, & SOC Compliance New Requirements

- For systems monitoring annually or less often
 - MCL exceedance triggers quarterly monitoring
 - Violation determination based on 4 quarters of monitoring
 - Violation if annual average exceeds MCL

11

EPA's Implementation Strategy



12

Financing Treatment

- Drinking Water State Revolving Fund
 - Principal mechanism for compliance funding
 - FY'03 budget request - \$850 million

13

Financing Treatment

- Rural Utilities Service (Dept. of Agriculture)
 - \$750 million annually (not all for compliance)
 - Arsenic compliance a funding priority
 - www.usda.gov/rus/water/programs.htm

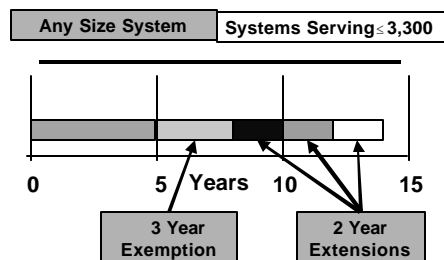
14

Exemptions [SDWA 1416(a)]

- Useful prioritization tool for states
- Provides additional time for the most disadvantaged systems
 - Up to 9 additional years for small water systems
- Puts system on path to compliance
- EPA guidance streamlines approach

15

Exemption Time Frames



16

Implementation Flexibility

Two SDWA Treatment Paths



Centralized Treatment



Point of Use

17

SDWA Safeguards to Protect Public Health [1412(b)(4)(E)]

- POU prohibited for microbial contaminants
- Units must be owned, maintained, and operated by PWS
- POUs must be equipped with mechanical warnings
- Devices must be independently certified, if product standards exist

18

Implementation of POU Option To Protect Public Health

- Protective Program will involve:
 - Rigorous maintenance program
 - Consumer participation and education
 - Monitoring strategy
 - Pilot testing

19

Additional Information

EPA Arsenic website
www.epa.gov/safewater/ars/implement.html

Safe Drinking Water Hotline
(800) 426-4791 or (703) 285-1093
sdwa@epa.gov

19

Arsenic

Mitigation Strategies

Presentation Summary

- Resources
- Arsenic chemistry
- Monitoring and planning
- Treatment avoidance options
- Treatment options
 - Existing
 - New
- Piloting
- Regulatory considerations
- Decision trees
- Panel discussion

Resources

- EPA -- *Arsenic Treatment Technology Evaluation Handbook for Small Systems*
- EPA -- *Design Manual: Removal of Arsenic From Drinking Water Supplies by Adsorptive Media*

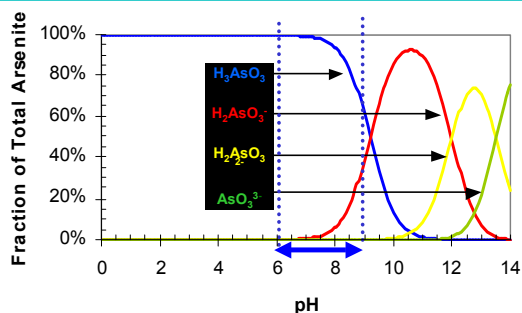
Resources

- EPA -- *Design Manual: Removal of Arsenic From Drinking Water Supplies by Ion Exchange*
- AWWARF -- *Implementation of Arsenic Treatment Systems:*
 - *Part 1: Process Selection*
 - *Part 2: Design Considerations, Operation, and Maintenance*

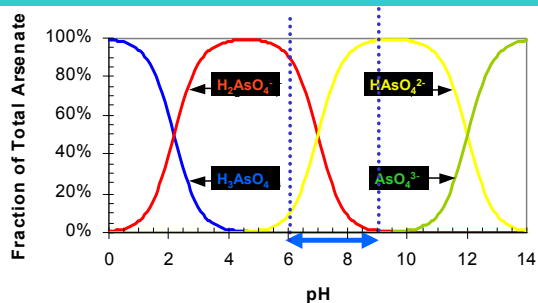
Arsenic Chemistry

- Found in water in two oxidation states
 - Arsenite (trivalent As III)
 - Arsenate (pentavalent As V)

Disassociation of Arsenite

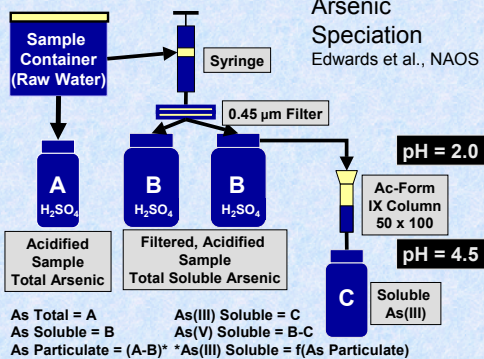


Disassociation of Arsenate



Arsenic Speciation

Edwards et al., NAOS



But, For Practical Purposes....

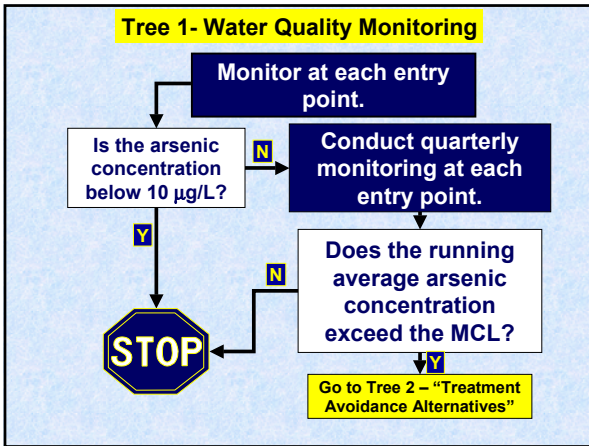
- Plan on oxidation by chlorination
 - All technologies remove arsenic V better than arsenic III
 - Many States will require disinfection
- Some exceptions, however

Mitigation Techniques

- Treatment Avoidance
- Centralized treatment
 - Techniques
 - Side-stream treatment
 - Full treatment
 - Technologies
 - Existing
 - New

Decision Tree Overview

- Step 1: Water quality monitoring
- Step 2: Treatment avoidance
- Step 3: Optimizing existing treatment
- Step 4: Selecting new treatment

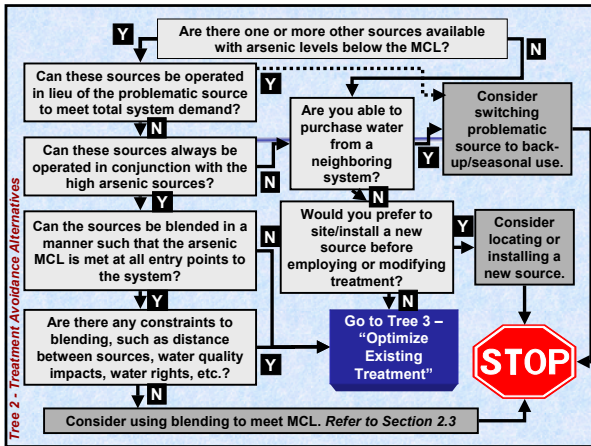


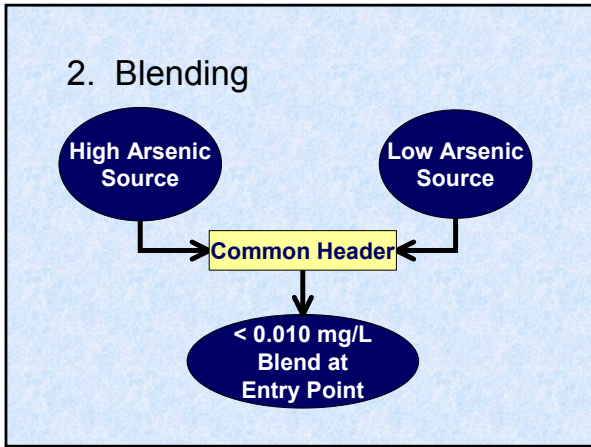
Step 2: Treatment Avoidance Options

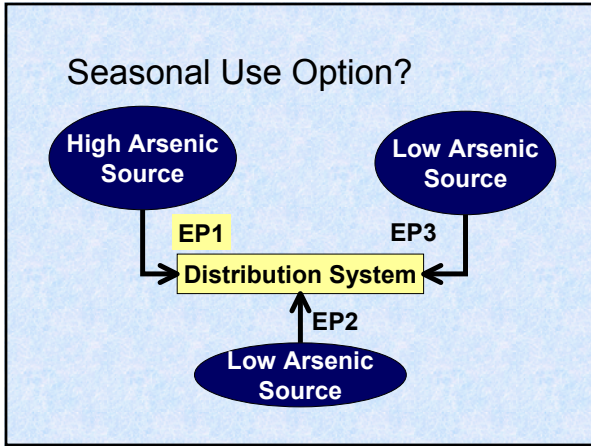
1. Alternative Sources
2. Blending

1. Alternative Source(s)

- Abandon high arsenic source(s)
- Use sources that meet standards







Treatment Options

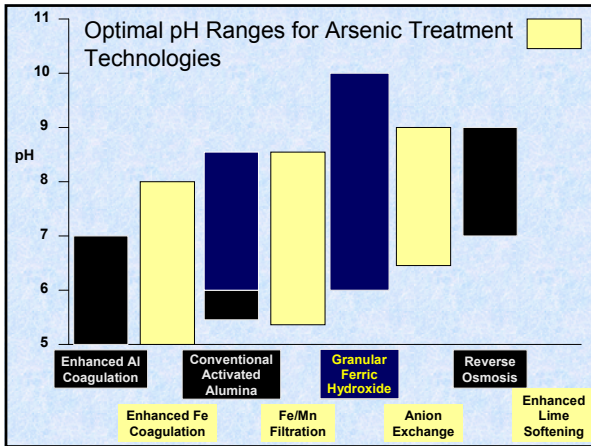
- Step 3: Optimization of Existing Technologies
- Step 4: Addition of New Technologies

4 Categories of Technologies

- Sorption Processes
 - Ion Exchange (IX)
 - Activated Alumina (AA)
 - Granular Ferric Hydroxide (GFH)
- Iron & Manganese Removal
 - Oxidation & Filtration

4 Categories of Technologies

- Membrane Processes
 - Reverse Osmosis
 - Nanofiltration
- Chemical Precipitation Processes
 - Coagulation Assisted Microfiltration
 - Enhanced Coagulation / Filtration
 - Enhanced Lime Softening



BULLETIN!

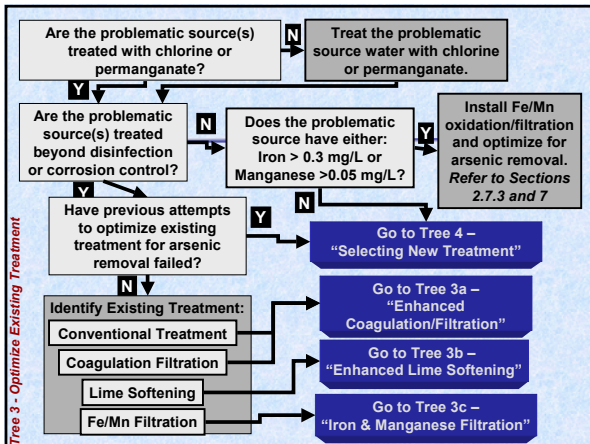
- Throw-away adsorptive technologies
 - Likely to be the treatment of choice for many small systems

Harvard Treatment Plant Video

Film Clip on Harvard

Activated Alumina

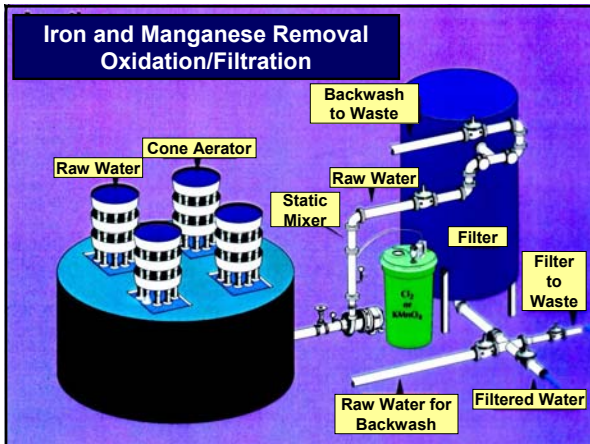
Full Scale Operation at a
Small Community PWS

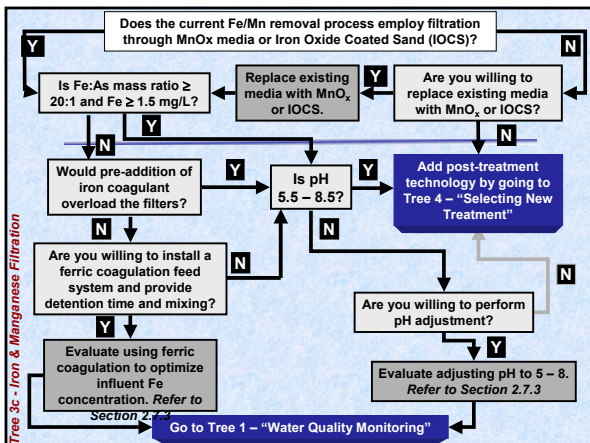


Step 3: Optimization of Existing Technologies

- Iron and Manganese Removal
 - Oxidation/Filtration
- Enhanced Coagulation/Filtration
- Enhanced Lime Softening

Iron and Manganese Removal: Oxidation/Filtration





Residuals Produced

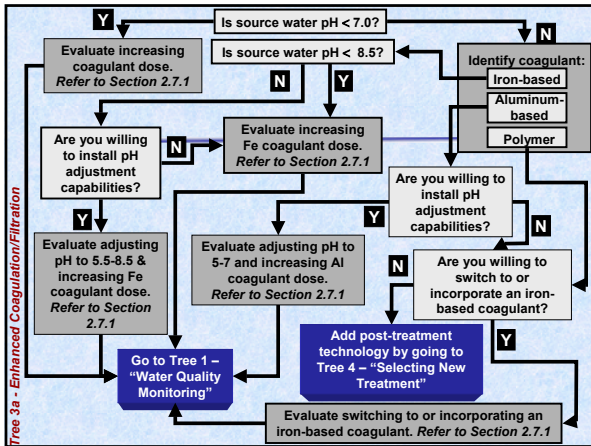


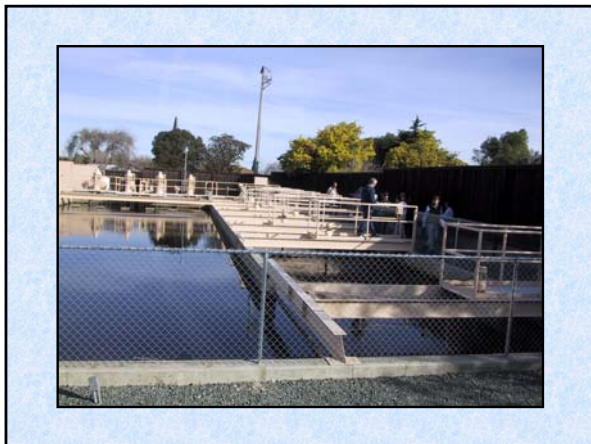
- Liquids
 - Backwash water
 - Supernatant
- Solids
 - Sludge

Enhanced Coagulation/Filtration

Enhanced Coagulation/Filtration

- Defined in Stage 1 D/DBP Rule
- Alum & Ferric Chloride (most common)
 - Metal hydroxide species formed
 - pH range
 - 6 – 7 for Alum
 - 6 – 8 for Ferric Chloride







Residuals Produced

- Liquids
 - Backwash water
 - Supernatant
- Solids
 - Sludge

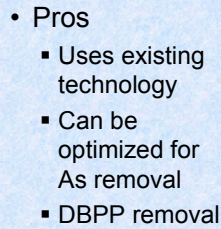


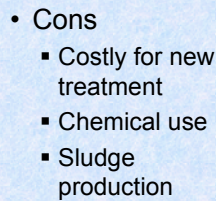
Enhanced Coagulation/Filtration

- Pros
 - Uses existing technology
 - Can be optimized for arsenic removal
 - Disinfection Byproduct Precursor (DBPP) removal

Enhanced Coagulation/Filtration

- Cons
 - Generally only cost effective for existing technology
 - Increased chemical use
 - More sludge
 - Lead/Copper problems





Centralia Video of Mn Removal Plant

Step 4: Installation of New Technologies

Membrane Processes
Sorption Processes

Raw Water Testing: Primary Parameters

- Total arsenic
 - Arsenite
 - Arsenate
- Chloride
- Fluoride
- Iron
- Magnesium
- Manganese
- Nitrate/Nitrite
- Orthophosphate
- pH
- Silica
- Sulfate
- Total Dissolved Solids (TDS)

Raw Water Testing:Secondary Parameters

- Secondary parameters
 - Alkalinity
 - Aluminum
 - Calcium
 - Turbidity
 - Hardness

Design Information

- Capacity of source(s)
- Location of source(s)
- Maximum day water use
 - Gravity storage
- Peak instantaneous demand
 - Hydropneumatic systems

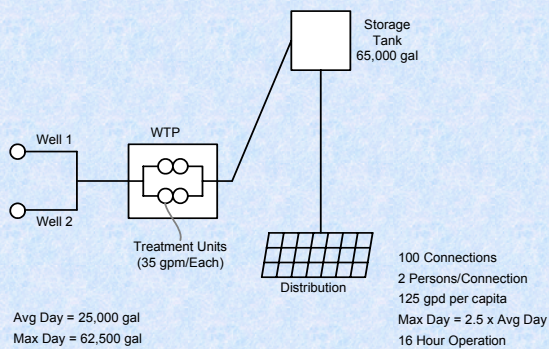
Design Information

- Target finished water arsenic concentration
- Other
 - Publicly Owned Treatment Works (POTW)
 - Land
 - Labor
 - Acceptable water loss

2 Systems With 100 Service Connections

System 1:

- Gravity Storage = Max. Day
- 2 wells with single entry point
- Assume:
 - 125 gpcpd ave.
 - 2 people/connection
 - Max = 2.5 x ave.
 - 16 hour/day pumping
 - 62,500 gpd = max day



System 1:

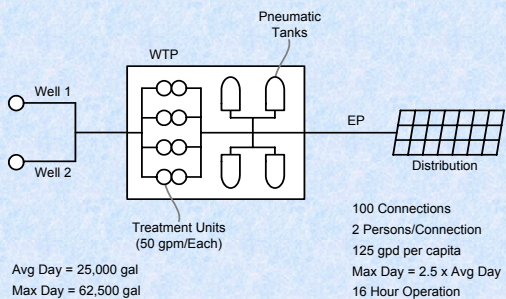
$62,500 \text{ gpd} = 65 \text{ gal/min}$
960 min/day

Figure two trains @
35 gal/min each

Provides Max Day &
Average Day with
Largest Treatment Unit
Out of Service

System 2:

- Hydropneumatic tanks
- 2 wells with single entry point
- Assume:
 - 125 gpcpd ave.
 - 2 people/connection
 - Max = 2.5 x ave.
 - 16 hour/day pumping
 - 62,500 gpd = max day

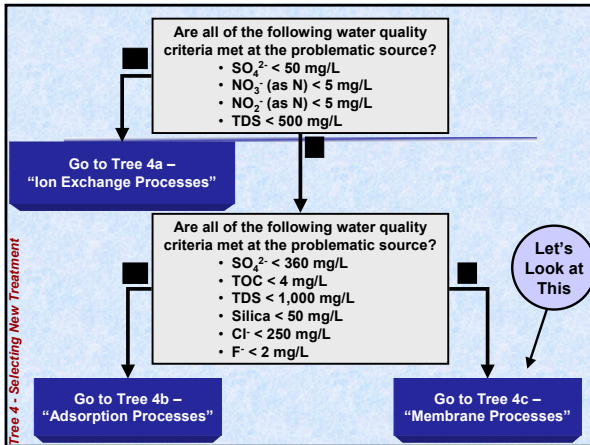


System 2:

Salvato: Probable
Max. Momentary Demand =
140 gpm

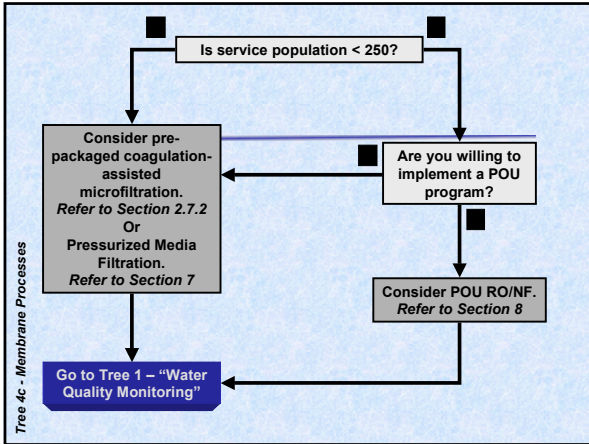
Figure 4 trains @
50 gal/min each

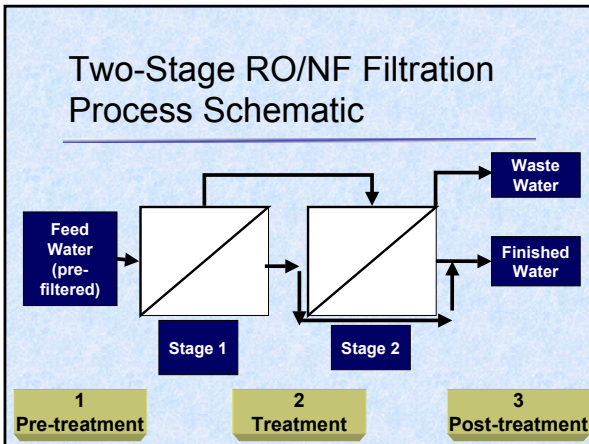
Provides Max Momentary
Demand
with
Largest Treatment Unit
Out of Service



Membrane Processes

Reverse Osmosis*
Nanofiltration
Coagulation Assisted
Microfiltration







Residuals



- Liquids
 - High total dissolved solids (TDS) in waste water
- Solids
 - Membranes

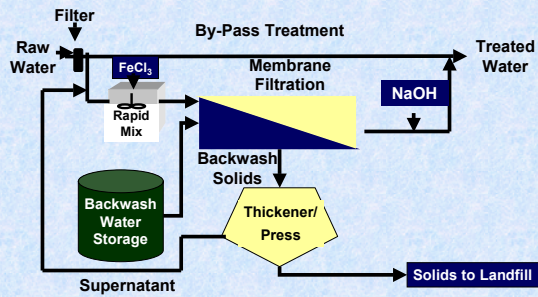
Reverse Osmosis/Nanofiltration

- Pros
 - Effective for arsenic removal
 - Effective for removal of other contaminants
 - Applicable for POU or POE

Reverse Osmosis/Nanofiltration

- Cons
 - Pretreatment often required
 - May require
 - Oxidant
 - pH adjustment
- Energy requirements
- Residuals
- Post treatment
- Water loss

Coagulation Assisted Membrane Filtration



Coagulation Assisted Membrane Filtration



- Pros
 - Minimal residuals
 - Very little water loss (< 0.1 %)
 - Relatively easy process control
 - Low chemical requirements

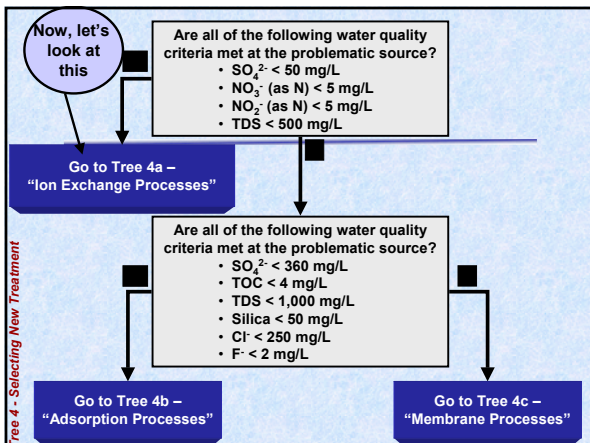
Coagulation Assisted Membrane Filtration

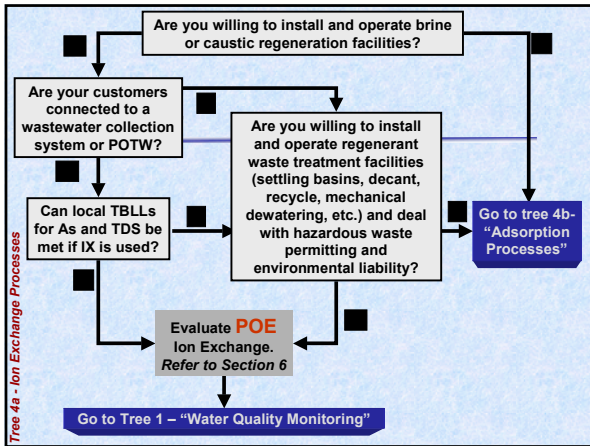


- Cons
 - High equipment costs
 - Finished water adjustment may be necessary
 - pH
 - Fluoride

Sorption Treatment Processes

Ion Exchange
Activated Alumina
Granular Ferric Hydroxide





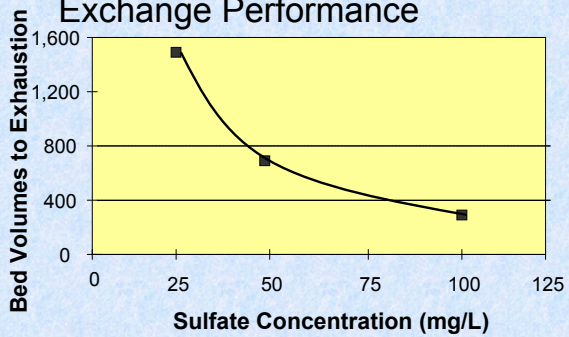
Ion Exchange

- Physical-chemical process
 - Ions exchanged between a solution phase and solid resin phase
 - Strong-base anion exchange resin
 - Insensitive to pH in range of natural waters

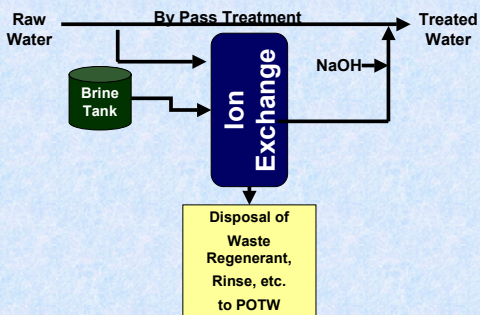
Ion Exchange

- Exchange affinity is a function of net surface charge
- $\text{SO}_4^{2-} > \text{HAsO}_4^{2-} > \text{NO}_3^- > \text{NO}_2^- > \text{Cl}^- > \text{H}_2\text{AsO}_4^- > \text{Si}(\text{OH})_4$
- High TDS can adversely affect the performance

Effect of Sulfate on Ion Exchange Performance



Ion Exchange Process



Cation Exchange



Anion Exchange

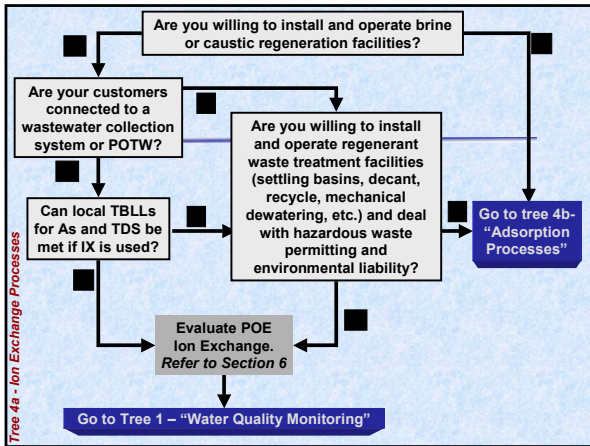


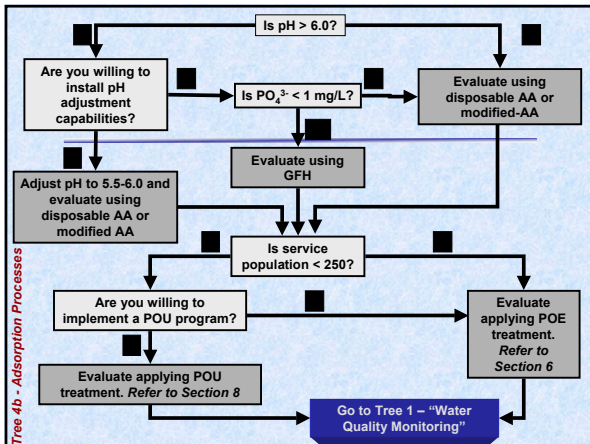
Ion Exchange

- Pros
 - Operates on demand
 - Short contact time (flow insensitive)
 - Insensitive to pH over the range of natural waters
 - Lower chemical requirement (except for NaCl) than for AA or coagulation/microfiltration
 - Appropriate for small systems

Ion Exchange

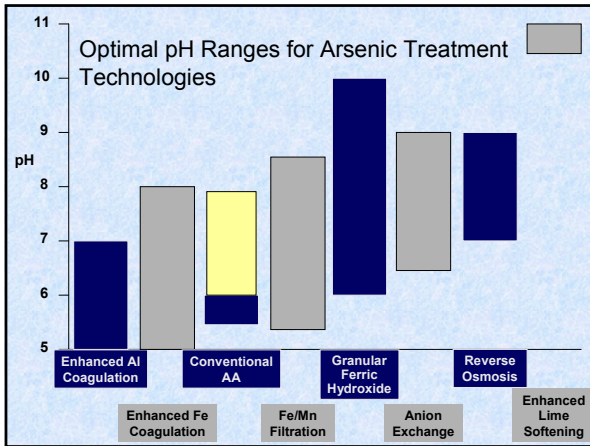
- Cons
 - Large volumes of salt
 - Sulfate can be a problem
 - Finished water pH adjustment may be required
 - Chromatographic peaking
 - Large volumes of brine for disposal





Sorption Processes (Continued)

Activated Alumina*

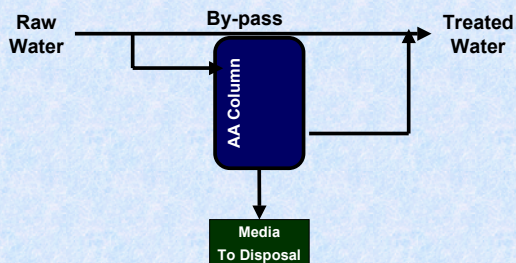


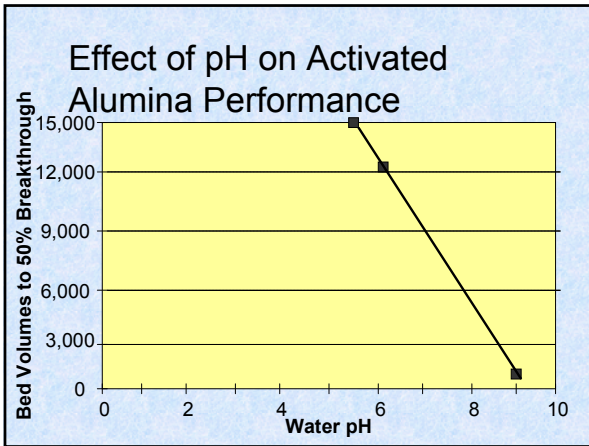
Activated Alumina

- Porous granular media (aluminum trioxide) with ion exchange properties
- Competing ions

$\text{OH}^- > \text{H}_2\text{AsO}_4^- > \text{Si}(\text{OH})_3\text{O}^- > \text{F}^-$
 $> \text{HSeO}_3^- > \text{TOC} > \text{SO}_4^{2-} > \text{H}_3\text{AsO}_3$

Activated Alumina Process (Throw-Away)





Activated Alumina: Pros

- Operates on demand
- Relatively insensitive to TDS and sulfate
- High quality finished water possible
- Highly selective for arsenic and fluoride
- Disposable media option
- Affordable

Activated Alumina: Cons

- Regeneration
 - Both acid and base required
 - Causes loss of removal efficiency
 - Produces significant volume of spent regenerant
- Pre- and post-pH adjustment
- Media tend to dissolve
- Slow adsorption kinetics
- Removes fluoride
- Waste disposal

Emerging Disposable Media



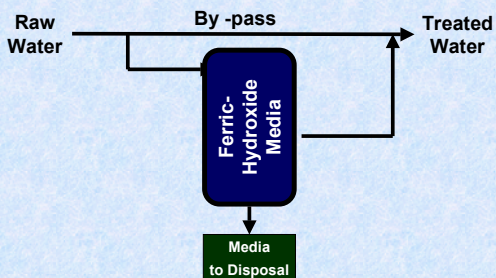
- Conventional AA
- Iron-Modified AA
- High Porosity AA
- Proprietary AA
- Granular Ferric Hydroxide

Emerging Disposable Media



- High As removal at natural pH
- Disposable; no regeneration required
- No hazardous wastes produced
- NSF 61 certified

Iron-Based Sorbents



Need For Pilot Testing

- New media
- Interferences
- Pilot – Small Scale Column

Protocol

- Objectives
- Media Description
- Process Description
- Project Schedule
- Project Documentation
- WQ Data Collection and Analysis
- QA/QC
- Residual Management and Disposal

Film Clip on Pilot Plant







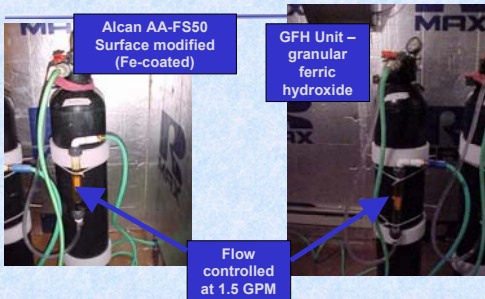








On-Site Pilot



Pilot Testing – Scottsdale



Pilot Testing – Scottsdale

- High water temperature caused problems with ion exchange (IX) testing
 - Scaling of control system
- All media become more effective as pH approaches 6.0

Pilot Testing – Scottsdale

- Guard columns needed
 - Unpredictable peaks with pH excursions
- AA > MCL
 - 72,000 bed volumes
- GFH near non-detection
 - > 62,000 bed volumes

Century Well – Full Scale

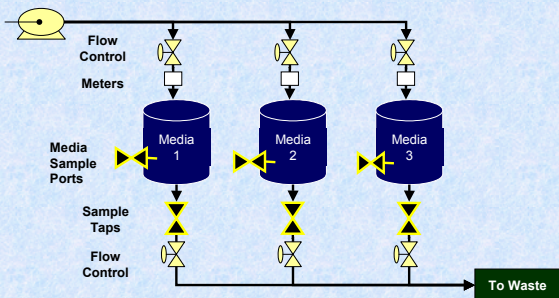
- Head Space?
 - Capital cost reduction
- 4' Diameter X 5' High
 - 50 gpm currently with 5 minutes EBCT
 - (32" of media)
 - Up to 90 gpm
- \$0.5 Million
 - (Mn removal, office, storage, etc.)
- \$10 – 20,000 for a single vessel



Piloting Potential Technologies

- Arsenic removal
 - Compliance
 - Cost
- Waste production and disposal
 - Compliance
 - Cost

Pilot Plant



Break Followed by:

Residuals Management
(Filmed)

Arsenic

Waste Management Solids and Liquids

Waste Disposal – Contaminants Impacting Disposal Alternatives

- High or Low pH
- High Total Suspended Solids (TSS)
- High Total Dissolved Solids (TDS)
- High Concentrations of Heavy Metals
- High Concentrations of competing ions
- Fluoride, sulfate, chloride
- Radionuclides and daughter products

Statutes

- The Resource Conservation and Recovery Act (RCRA)
- Clean Water Act (CWA)
 - National Pollutant Discharge Elimination System (NPDES)
- Safe Drinking Water Act (SDWA)
 - Underground Injection Control (UIC)

Solid Residual Disposal



- Solid Phase
 - Spent media
 - Membranes
 - Sludge

Solid Residual Disposal



Liquid Waste Residual



- Liquid Phase
 - Brines
 - Concentrates
 - Backwash
 - Rinse water
 - Filter to waste etc.

RCRA: Determining Waste Characteristics

- A person who generates a solid waste must determine if that waste is a hazardous waste (40 CFR 262.11)
 - Listed wastes
 - Characteristic Wastes
 - Excluded wastes

RCRA Regulatory Tests

- Paint Filter Liquids Test
- Toxicity Characteristic Leaching Procedure (TCLP)

Paint Filter Liquids Test

- Wastes containing free liquids banned from disposal in municipal solid waste landfills and hazardous waste landfills
- Liquid wastes must be treated or disposed in an alternative manner

Paint Filter Liquids Test

- Determines if “free” liquids are present in a waste



Toxicity Characteristic Leaching Procedure (TCLP)

- Predicts if hazardous components of a waste are likely to leach out
 - Regulatory levels established for
 - 8 metals
 - 32 organics
- Exceeding regulatory levels result in designation as hazardous**

TCLP





Non-Hazardous Waste Landfill



Direct Discharge - NPDES



Indirect Discharge - POTW



- Requires permit
- talk to POTW
or Primacy
Agency
permitting
agency

Indirect Discharge - POTW

- Must not interfere with POTW operations or pass through excessive pollutants to sludge
- Must meet pretreatment requirements / POTW Technically Based Local Limits (TBLLs)
 - Local decision
 - Primacy agency decision

Land Application

- Land Application Clean Sludge Limit (LACSL)
 - As concentration <41 mg/kg – designated clean
 - As concentration >41 mg/kg – limited to 41 kg/hectare



Disposable Media Options/ Testing Required

- Recycle or Discharge Backwash water
 - Talk to State Permitting Agency regarding requirements
- Landfill spent media
 - Paint Filter Test
 - Toxicity Characteristic Leaching Procedure (TCLP)



Century Well – Full Scale

Case Study #1

TCLP Results of Spent Adsorptive Media

Spent Adsorption Media

Element	AA Media #1 mg/L	AA Media #2 mg/L	AA Media #3 mg/L	Iron – Based Media mg/L	TCLP TC mg/L	Cal WET STLC mg/L
Arsenic	0.0074	<0.01	<0.01	0.011	5.0	5.0
Barium	4.6	3.9	2.6	7.5	100	100

Case Study #1

WET Results of Spent Adsorptive Media

WET Spent Adsorption Media

Element	AA Media #1 mg/kg	AA Media #2 mg/kg	AA Media #3 mg/kg	Iron – Based Media mg/kg	Cal WET STLC mg/L	Cal WET TTLC mg/kg	Cal WET STLC mg/L
Arsenic	30.8	22.9	15.1	413	2.9	500	5
Barium	149	369	330	622	-	10,000	100
Chromium	ND	ND	20.3	31.1	-	500	5

Case Study #2

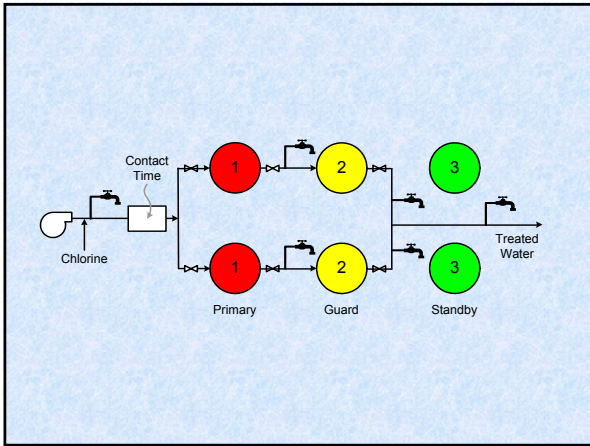
IX Plant Backwash/Regeneration

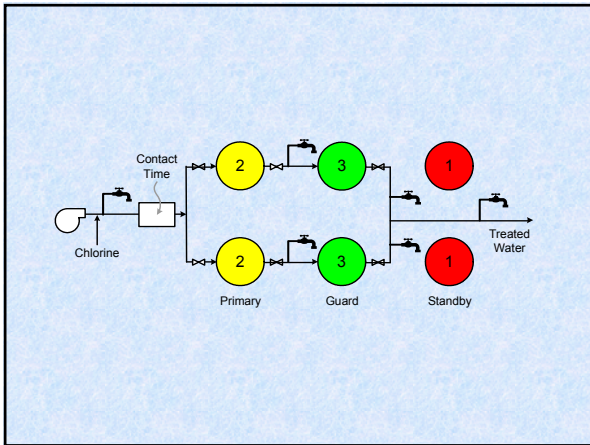
IX Backwash Regeneration

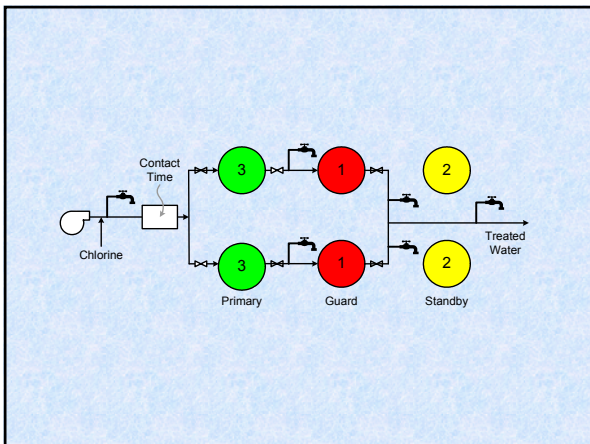
Parameter	Units	# Samples	Min. Conc.	Max. Conc.	Avg. Conc.	Arsenic TC
Backwash:						
TSS	mg/L	5	6.0	24.0	14.0	-
Total As	: g/L	5	28.9	74.4	59.4	5000
Brine						
Rinse:	mg/L	5	6.0	13.0	9.0	-
TSS						
Total As	: g/L	5	1,830	38,522	15,623	5000
Slow						
Rinse:	mg/L	5	0.5	22.0	9.6	-
TSS	: g/L	5	253	3,060	1,332	5000
Total As						
Fast Rinse:						
TSS	mg/L	5	0.5	4.0	1.2	-
Total As	: g/L	5	6.9	356	108	5000

Century Well Video

Review and Summary







Regulatory Design Considerations

- Configuration
 - Parallel
 - Series
 - By-pass
 - Pre-treatment
 - Post-treatment
- Redundancy
- Loading rates
- Process control monitoring

Presentation Summary

- Resources
- Arsenic chemistry
- Monitoring and planning
- Treatment avoidance options
- Treatment options
 - Existing
 - New
- Piloting
- Regulatory considerations
- Residuals management
- Panel discussion

Implementation In Arizona

Jeff Stuck
